

Date: Thursday, 3/30/2006 10:07:15 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOCK CHANNEL  
 Job Number : 26457  
 Estimate Number : 10358  
 P.O. Number : N/A Part Number : D2345  
 This Issue : 3/30/2006 S.O. No. : N/A Drawing Number : D2345 REV.A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A  
 Previous Run : N/A Material : N/A  
 Written By : See 1st COMMENT BELOW Due Date : 4/10/2006 Qty: 10 Um: Each  
 Checked & Approved By : 06.03.30  
 Comment : Est.RevB 09.05.31 Re-format DM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 00000926 06/04/03

E-mail or Ship DXF file to vendor

Laser cut flat pattern as per Dwg D2345

Possible supplier: Ind. Laser

Material release note is required.

2.0 D2345F Lock Channel



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Lock Channel

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr if necessary. 06.04.04 10

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: AD Date: 06/05/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 3/30/2006 10:07:15 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 26457

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

SB 06/05/02

PTD

9

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.05.02

9

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST40

06/05/03 9

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/04

9

Job Completion

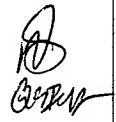
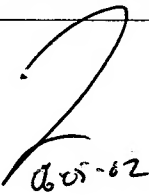
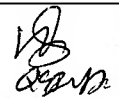
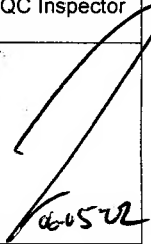


06.05.04

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/05/02	6	1 part was out of tolerance		Scrap + destroy	SB 06/05/02			

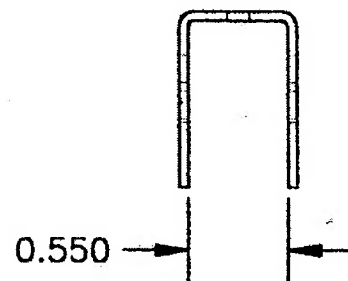
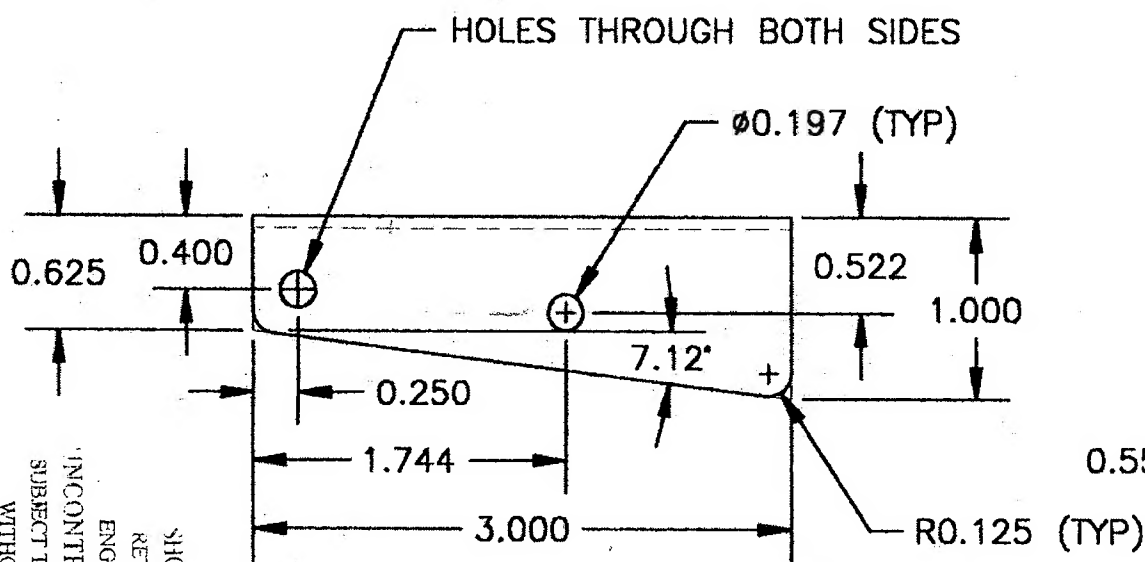
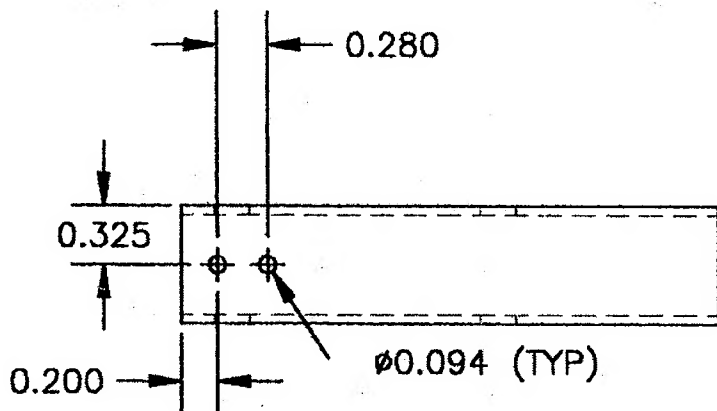
**NOTE:** Date & initial all entries

**DART**



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	REV. A
DATE	95:02:21	TITLE	D2345	SHEET 1 OF 2
		LOCK CHANNEL		SCALE 1:1

RELEASED  
440602 143



MATERIAL: 304/316 SS 0.050 THICK  
BEND RADIUS: 0.032

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO 26457

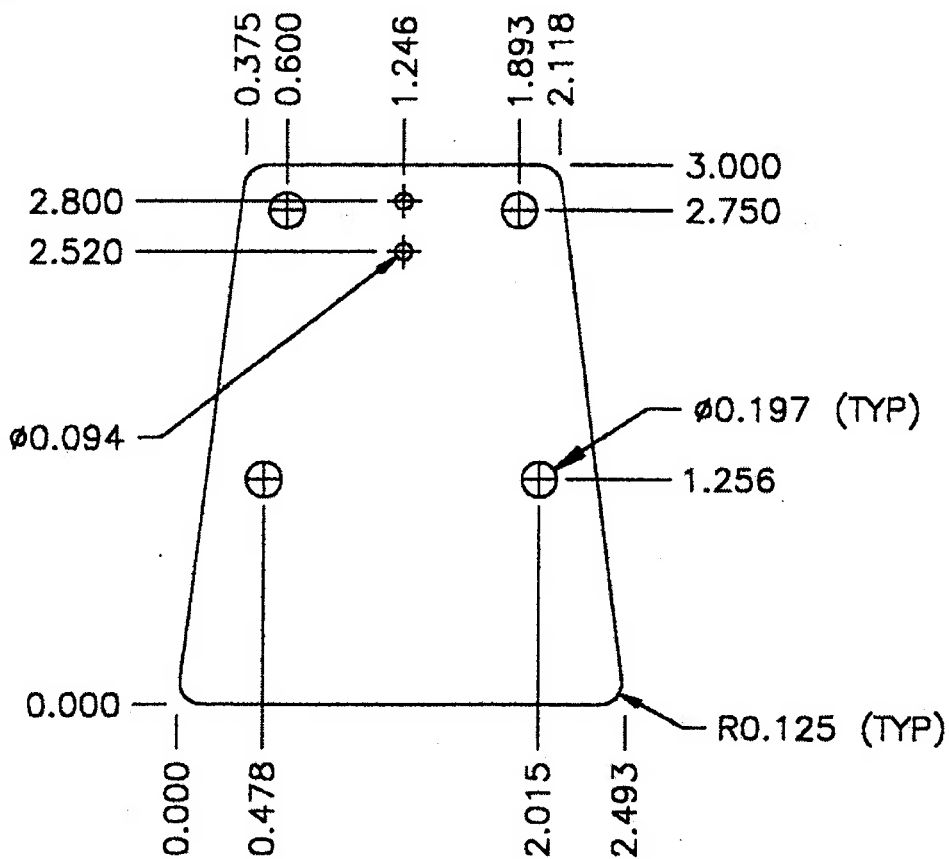


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO. D2345	REV. A SHEET 2 OF 2
CHECKED BW	APPROVED	TITLE LOCK CHANNEL	SCALE 1:1
DATE 95:02:21			

**RELEASED**  
98.06.02 KE



D2345 FLAT PATTERN  
MATERIAL: 304/316 SS 0.050 THICK

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